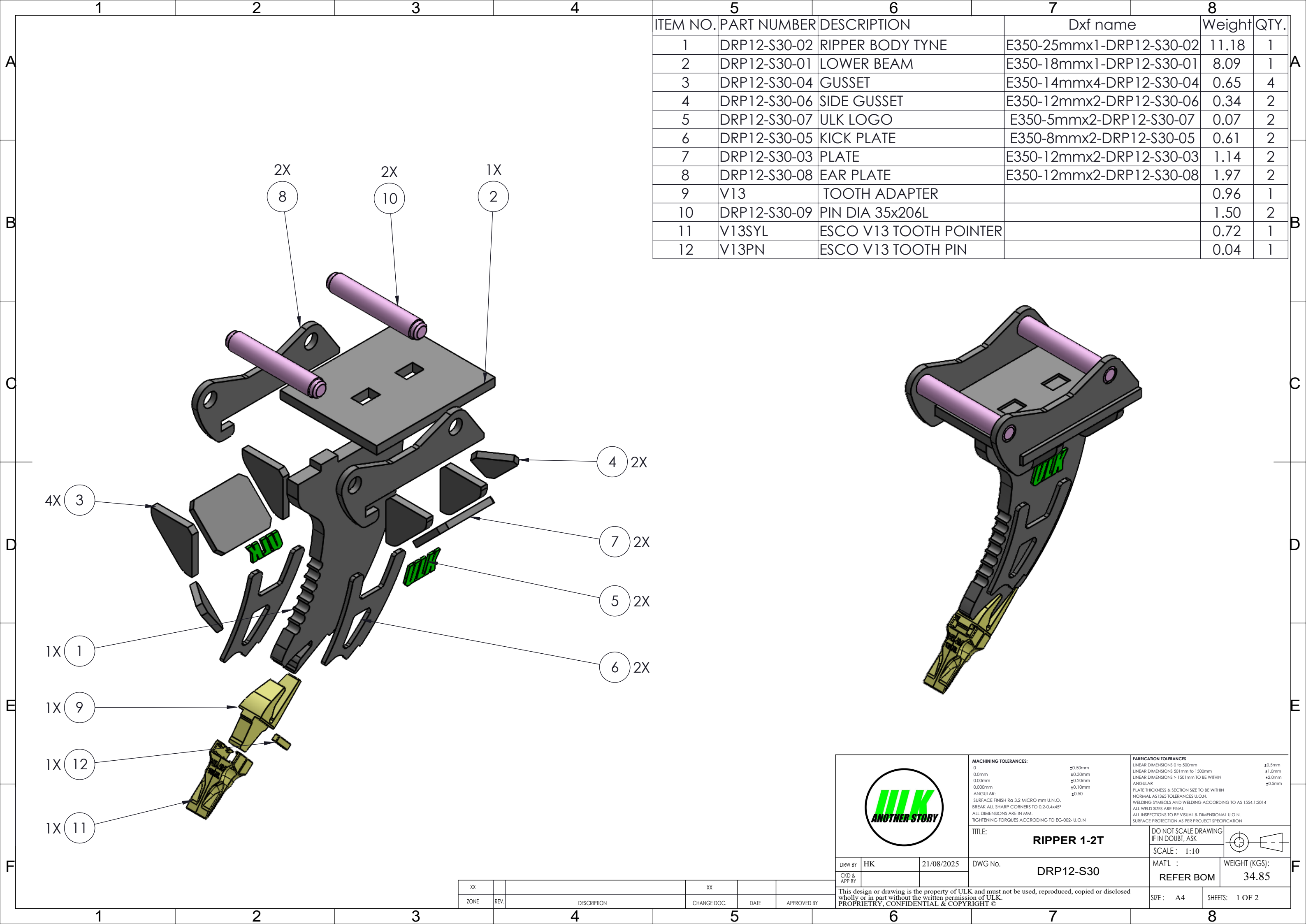




ITEM NO.	PART NUMBER	DESCRIPTION	Dxf name	Weight	QTY.
1	DRP12-S30-02	RIPPER BODY TYNE	E350-25mmx1-DRP12-S30-02	11.18	1
2	DRP12-S30-01	LOWER BEAM	E350-18mmx1-DRP12-S30-01	8.09	1
3	DRP12-S30-04	GUSSET	E350-14mmx4-DRP12-S30-04	0.65	4
4	DRP12-S30-06	SIDE GUSSET	E350-12mmx2-DRP12-S30-06	0.34	2
5	DRP12-S30-07	ULK LOGO	E350-5mmx2-DRP12-S30-07	0.07	2
6	DRP12-S30-05	KICK PLATE	E350-8mmx2-DRP12-S30-05	0.61	2
7	DRP12-S30-03	PLATE	E350-12mmx2-DRP12-S30-03	1.14	2
8	DRP12-S30-08	EAR PLATE	E350-12mmx2-DRP12-S30-08	1.97	2
9	V13	TOOTH ADAPTER		0.96	1
10	DRP12-S30-09	PIN DIA 35x206L		1.50	2
11	V13SYL	ESCO V13 TOOTH POINTER		0.72	1
12	V13PN	ESCO V13 TOOTH PIN		0.04	1

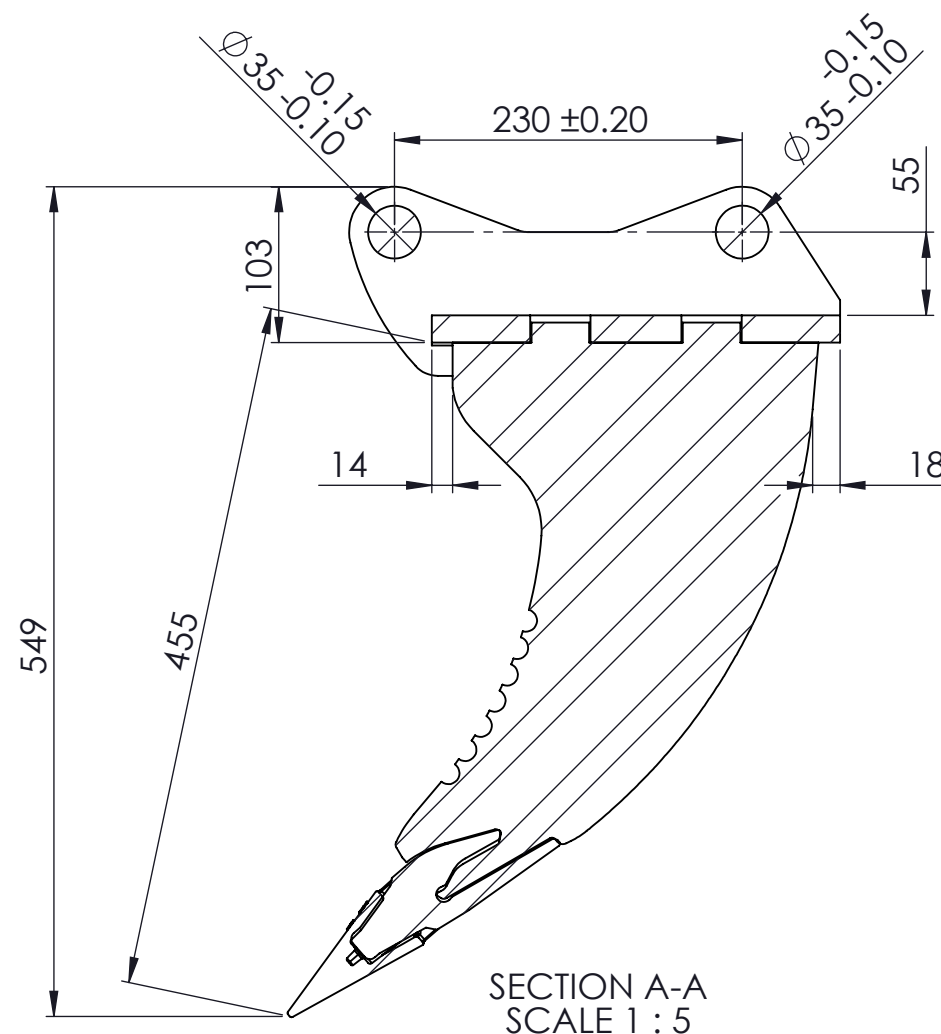
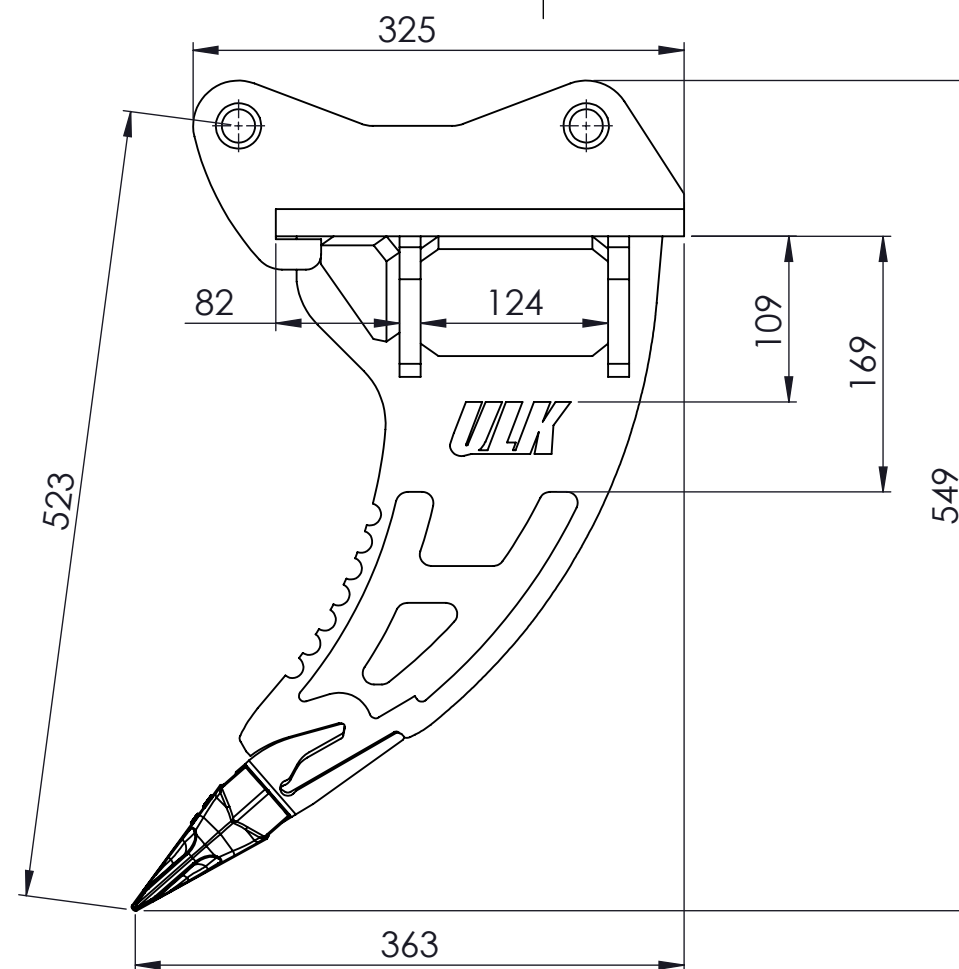
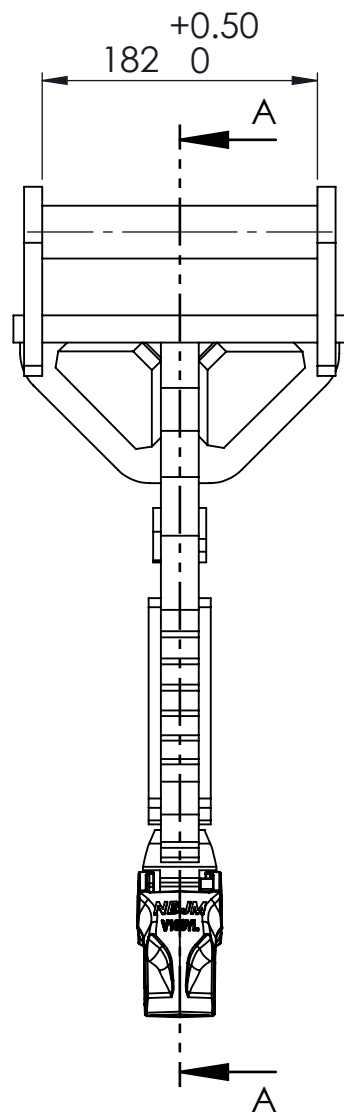
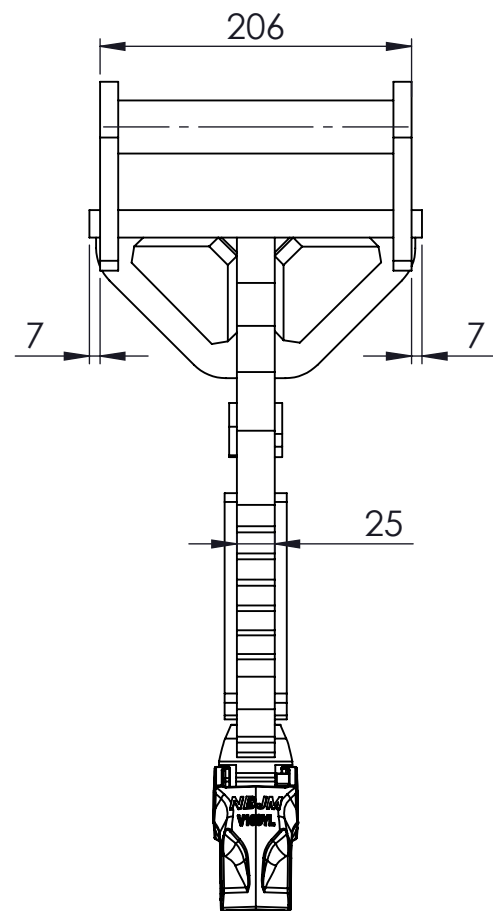
MACHINING TOLERANCES:

0	±0.50mm
0.0mm	±0.30mm
0.00mm	±0.20mm
0.000mm	±0.10mm
ANGULAR:	±0.50
SURFACE FINISH Ra 3.2 MICRO mm U.N.O.	
BREAK ALL SHARP CORNERS TO 0.2-0.4x45°	
ALL DIMENSIONS ARE IN MM.	
TIGHTENING TORQUES ACCRODING TO EG-002- U.O.N	

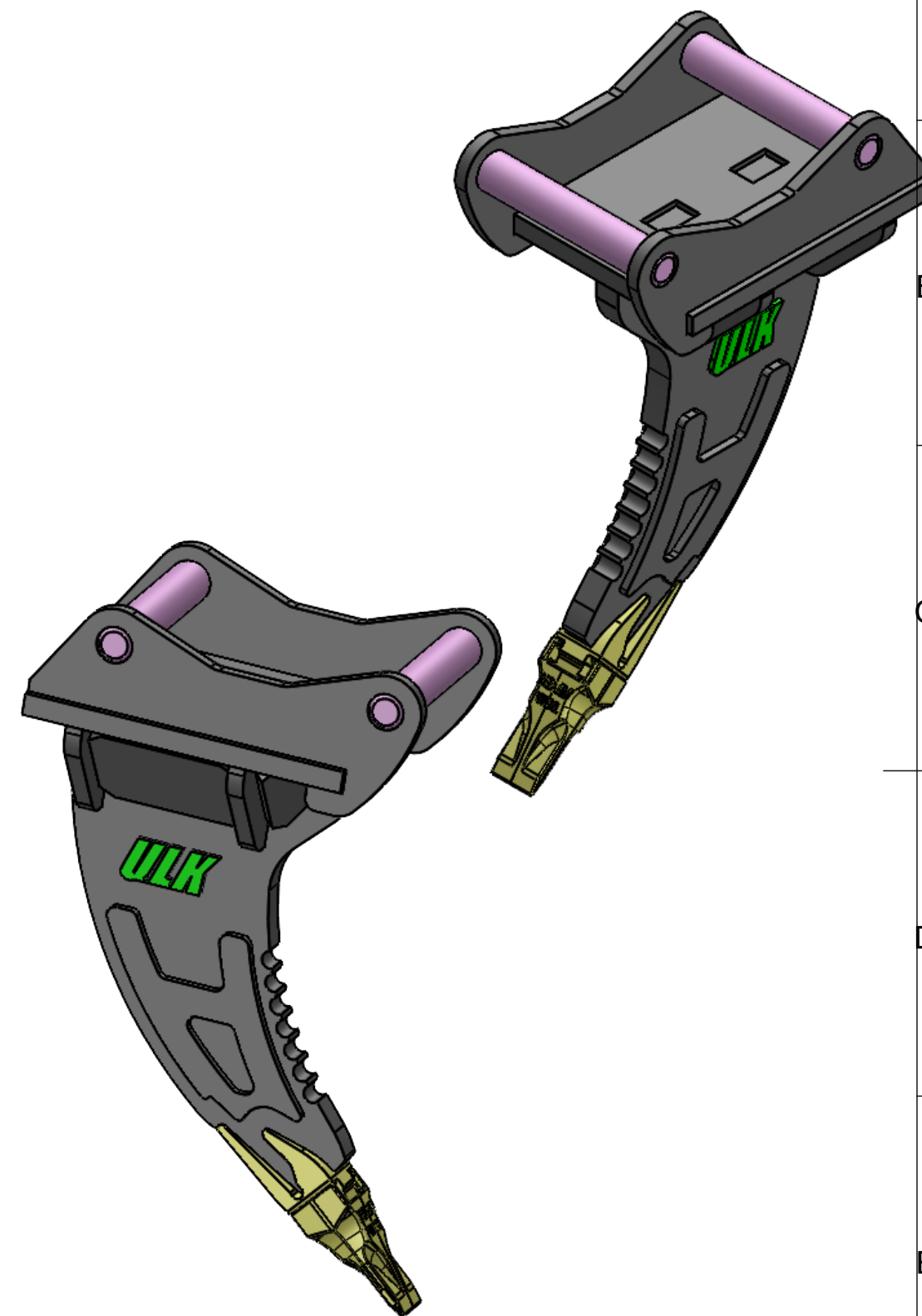
FABRICATION TOLERANCES

LINEAR DIMENSIONS 0 to 500mm	±0.5mm
LINEAR DIMENSIONS 501mm to 1500mm	±1.0mm
LINEAR DIMENSIONS > 1501mm TO BE WITHIN	±2.0mm
ANGULAR	±0.5mm
PLATE THICKNESS & SECTION SIZE TO BE WITHIN	
NORMAL AS1365 TOLERANCES U.O.N.	
WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014	
ALL WELD SIZES ARE FINAL	
ALL INSPECTIONS TO BE VISUAL & DIMENSIONAL U.O.N.	
SURFACE PROTECTION AS PER PROJECT SPECIFICATION	

TITLE: RIPPER 1-2T		
SCALE: 1:10		
DRW BY: HK	21/08/2025	DWG No. DRP12-S30
CKD & APP BY:		
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SIZE: A4		WEIGHT (KGS): 34.85
SHEETS: 1 OF 2		



SECTION A-A
SCALE 1 : 5



MACHINING TOLERANCES: 0 0.0mm 0.00mm 0.000mm ANGULAR: SURFACE FINISH Ra 3.2 MICRO mm U.O.N. BREAK ALL SHARP CORNERS TO 0.2-0.4x45° ALL DIMENSIONS ARE IN MM. TIGHTENING TORQUES ACCORDING TO EG-002-U.O.N.		FABRICATION TOLERANCES LINEAR DIMENSIONS 0 to 500mm LINEAR DIMENSIONS 501mm to 1500mm LINEAR DIMENSIONS > 1501mm TO BE WITHIN ANGULAR PLATE THICKNESS & SECTION SIZE TO BE WITHIN NORMAL AS1365 TOLERANCES U.O.N. WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014 ALL WELD SIZES ARE FINAL ALL INSPECTIONS TO BE VISUAL & DIMENSIONAL U.O.N. SURFACE PROTECTION AS PER PROJECT SPECIFICATION	
TITLE:		DO NOT SCALE DRAWING IF IN DOUBT, ASK	
SCALE: 1:10			
DRW BY: HK		DWG No. DRP12-S30	
CKD & APP BY:		MAT'L : REFER BOM	
DATE: 21/08/2025		WEIGHT (KGS): 34.85	
SIZE: A4		SHEETS: 2 OF 2	

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ZONE	REV.	DESCRIPTION	CHANGE DOC.	DATE	APPROVED BY